bsi.

Test Report 3440812. FrameXpress Limited

Page 1 of 28 ...making excellence a habit.



Introduction.

This report has been prepared by Errol Creary and relates to the activity detailed below:

Job/Registration Details		Client Details		
Job number: Job type: Start Date: Test type: Sample ID: Registration: Scheme: Protocol: Scheme Mgr:	3440812 Testing Samples Submitted 07/09/2022 Audit 10197679 KM 638453 BS 7412/PAS 24 PP 519 Lorraine Balch	FrameXpress Limited Unit A1 - A5 Haybrook Industrial Estate Halesfield 9 Telford TF7 4QW United Kingdom		

The report has been approved for issue by Mohamed Abukar – Subject Matter Expert

Approved For Issue	
~ phane c	Issue Date: 14 September 2022

Objectives.

Audit test for product certification

Product Scope.

Patiomaster In-line System PVC-U Patio Slider Door

Report Summary.

The sample was received on 1 August 2022 and the testing was started on 7 September 2022.

The sample submitted complied with the requirements of the test work conducted.



BS 6375-1:2015 Weather Audit.

1 off fully glazed horizontal sliding patio door assembly with a low threshold

(Sample ID No 10197679)

Date sample received: 1 August 2022

Test Results.

1.	Air Permeability	The test sample met the requirements of the Specification, in respect of Clause 6, for Test Pressure Class 3.
2.	Watertightness	The test sample met the requirements of the Specification, in respect of Clause 7, for Test Pressure Class 7A.
3.	Operational Strength	The test sample met the requirements of the Specification in respect of BS 6375-2:2009, Operating forces – Class 1.
4.	Basic Security	The test sample met the requirements of the Specification in respect of BS 6375-3:2009.

Sample Selection.

The sample submitted for tests was selected using PP519 Windows and doorsets Kitemark Scheme Protocol. The sample was submitted for test mounted in a 75mm \times 100mm timber subframe in accordance with the manufacturer's installation requirements. The test sample was manufactured by the client.

Clause 5 Sequence of Tests.

The sequence of testing the sample followed that detailed in Clause 5 of BS 6375-1:2015.

Clause 5 Performance Requirements.

The performance of the sample was assessed against the requirements detailed in Table 1 Exposure Categories and Classifications.



Methods of Test.

1. **Operating Forces**

The operating forces acting on the sample were determined by the methods given in BS EN 12046-2:2000.

2. Air Permeability

The air permeability of the sample was determined by the method given in BS 6375-1:2015.

3. Watertightness

The watertightness of the sample was determined by the method given in BS 6375-1:2015.

4. **Basic Security**

The basic security test was carried out using the method given in BS 6375-3:2009 + A1:2013.

Note - BS 6375-3:2009 + A1:2013 basic security not UKAS accredited.





Description of Sample. (Weather)

Sample Type - Fully glazed horizontal sliding patio door assembly with a low threshold

Material - PVC-U

Construction - Mitred, welded and grooved

Fittings - Active Leaf - an eight-point locking (eight hook bolts) espagnolette system, key

lockable 3* Yale cylinder, continuous interlock and two rollers

Glass - Double glazed 4-20-4mm toughened glass sealed units

Panel - Not applicable

Glass Retention System - Internal beads and gaskets

Weathersealing - Brush

Sample dimensions - Overall length: 2397mm Height: 2090mm

Active leaf length: 1199mm Height: 2000mm Inactive leaf length: 1198mm Height: 2000mm

Date of test - 6 September 2022

Laboratory temperature - 21.2°C

Laboratory humidity - 66.1%RH

Atmospheric pressure - 98.8kPa



Description of Test Sample.

Works Details

Created By: Last Saved By: Printed By:

Darren darren

Customer Details FRAMEXPRESS LTD

Job No: J2234260 Batch No: 2617 Ref: BSI Test Patio

Date Printed: 25 July 2022 10:54 Date Job Required: 08 July 2022 Required Week: 27

Load Code: 2227w5 Window No: 1 of 2 Location: Patio Door

System Group Outer Frame Dummy Sash LI/P Door Sash RI/P Door Sash Transom/Mullion

Profile 22 - OPTIMA Patio - White Patio Outer White Patio BEVELLED Sash White Patio BEVELLED Sash White Patio BEVELLED Sash White Interlock/Midrails White 150mm Cill - White Patiomaster Reinf (Std) Reinforcement TOTAL Key/Key - WHITE ERA Patio PAS24 Lock **Door Handles** Door Lock

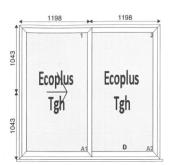
Door Lock ERA Patio PAS24 Lock
LI/P Door Handles Patio BEVELLED Sash White
LI/P Door Lock RI/P Door Handles Patio BEVELLED Sash White
RI/P Door Hinges Patio BEVELLED Sash White
RI/P Door Lock Patio BEVELLED Sash White
RI/P Door Lock Patio BEVELLED Sash White
Patio BEVELLED Sash White
CONCEALED
Varianage
CONCEALED
White CONCEALED White

Finish1 Frame Extender

<c< Internal Slider >>>>
PD Featured Bead White Bead Bead PD 28mm Feature Bead White

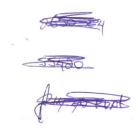
Gasket Pre Gasketed

Glass Type 4 Low Iron Tgh/20/4 Ecoplus Tgh Black Warm Edge Argon



Basic Frame Size: 2396w x 2086h

1 - 2396w x 2116h inc. 30h Cill **Viewed Outside** Style No: 401 'U' Rated



Reinforcement: Patiomaster Reinf (Std)

Frame Weight: 141.50kg

Sash Extras:

CONTRACT RE CUTTING ROUTING WELDING SASH PREP	VIEW	[] [] []	HANGING BEAD FINAL INSPECTION RE-WORK		. j . j]	
P/Code	Short Code	Description		Position	Qty	Len1 Len2	E/F
INTSLIDER		<<< Internal Slide	r >>>>	[A1] Misc	1		
C150		150mm Cill White		[^0] Cill	1	2496w	-
7715.01		End Caps for C150	Cill White (Pr)	Misc	1		
1200	1200-WHITE	PD 50mm Outer WI		Multiple	2	2401w	\- /
1200	1200-WHITE	PD 50mm Outer WI	hite	Multiple	2	2091h	\- /
1251	1251-WHITE	PD 80mm Bevelled	Sash White	Multiple	4	1201w 🐇	\- /
1251	1251-WHITE	PD 80mm Bevelled	Sash White	Multiple	4	2007h 💉	\- /
1260		PD Outer Lock Kee	p Steel	[A1] Misc	1	1760h	
1257-18		PD Sash Steel @ 1	800mm Fixed Length	Multiple	2	1800w	



Description of Test Sample. (continued)

Printout: Works Details - Customer: FRAMEXPRESS LTD - Job No: J2234260 - Location: Patio Door

P/Code		Short Code	Position	Qtv	Size	Description	1		
WH	WH	White				Finish	1		
1483	34/11		PAS24 Kit Sta	inless		[A1] Lock	1		
1481			6 Point Keep		n	[A1] Lock	1		
1480	PatLock		6 Point Lock	A I		[A1] Lock	1		
MK3PSSF			atio Screw/Spin	die WHIT	E	[A1] Handle	1		
MK3PH-W			atio Locking WI			[A1] Handle	1		
1976			zing Bridge			[A1] Misc	16		
YS3-4040	N		40 3* Cylinder	Nickel		[A1] Cylinder	1		
XGU			SS UNITS *****			[A1] Misc	2		
F7851016	2 Pane		x016Csk Pz Yo			Misc	4		
F7600038			x038 Csk Pz Y			Misc	10		
F7851030			x032 Csk Pz Y			Misc	21		
1287	2 Pane		ng Screw 82mr			Misc	6		
1473			np Stop White			Special	2		
WE57792	212.5/S		001 Patio Rollei	S-Steel		Special	2		
1350			Lift Brackets			Special	1		
1273			ck Brush Seal	12mm		[^0] Vert.	1	2002h	-
1273			ck Brush Seal			[^0] Vert.	1	2002h	-
1263			nium Tread Pro			[^0] Special	1	1105w	-
1261		PD Stainle				[^0] Special	1	2164w	-
1474/9003	3G		4 Interlocker W	hite RAL	9003G	[^0] Special	1	2002h	-
1474/9003			4 Interlocker W			[^0] Special	1	2002h	-
1255			age Trim White			[^0] Special	1	1115w	-
1255			age Trim White			[^0] Special	1	1115w	1-1
1254			re Profile Lock	Jamb Wh	nite	[^0] Special	1	323h	-
1254			re Profile Lock	1971 영영에 이용하는 사람이라	77.77	[^0] Special	1	323h	-
1254			re Profile Head			[^0] Special	1	2164h	-
1253			& Head Trim V			[^0] Special	1	2029h	-
1253			& Head Trim V			[^0] Special	1	2029w	-
1253			& Head Trim V			[^0] Special	1	1105w	-
1289			Cover Profile W			[^0] Special	1	2002h	-
1289			Cover Profile W			[^0] Special	1	2002h	-
1272		PD Dust F				[A1] Misc	2		
7520.776			rner Protector			[A1] Misc	4		
ScrewPac	:k	Misc Scre				[A1] Misc	.1		
1351		PD Brush				Multiple	1	25664mm	\- /
2395			Feature Bead	White		Multiple	1	11808mm	\- /
1257-18			Steel @ 1800m		Length	[^0] R/TM	1	1800h	
1257-18			Steel @ 1800m			[A1] RR/Sash	1	1800h	
1258			Lockstile Jamb			[A1] RL/Sash	1	1800h	
				_			2020	T DO PROPOSITION OF	

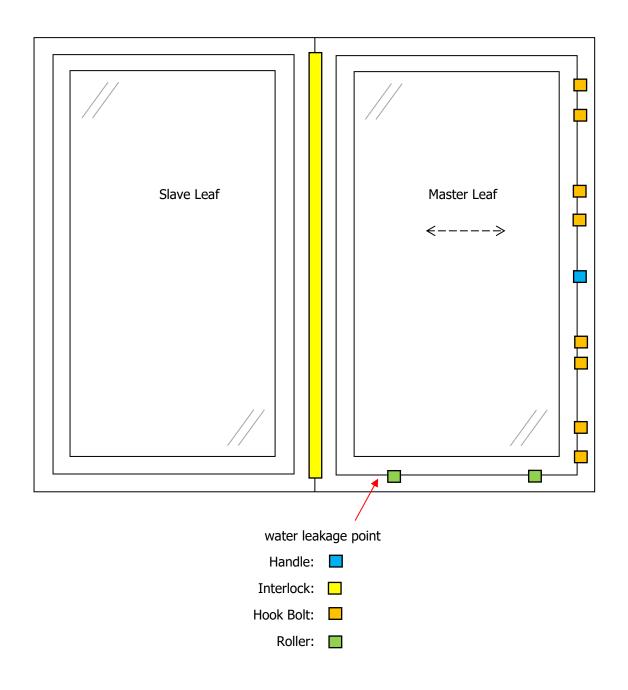
Position

PositionQtySizeDescriptionPane:A1(S)21063x 18694 Low Iron Tgh/20/4 Ecoplus Tgh Black Wε T4LI/20/T4ECOPLBWEArgon

Note - parts list supplied by client but not verified by BSI



Elevation Drawing Showing Position of Hardware.





Graph of Average Air Permeability.

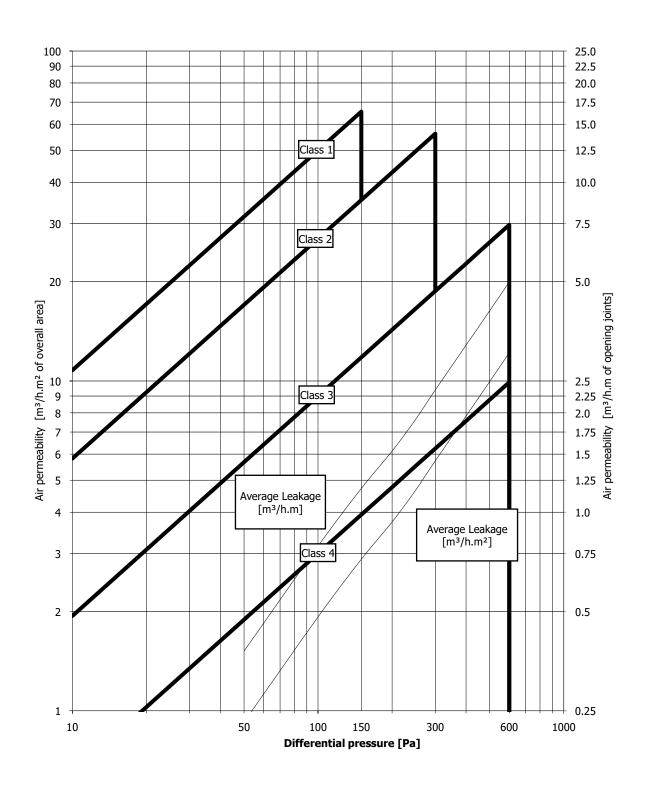




Table of Average Air Permeability.

AIR PERMEABILITY TEST RESULTS - BS EN 1026:2016 / BS EN 12207:2000

Three positive pressure pulses of 660Pa were applied prior to testing

Air Pressure [Pa] Average rate of air leakage [m³/h]		Average rate of air leakage per meter length of opening joint [m³/h.m]	Average rate of air leakage relative to area of sample [m³/h.m²]		
50	2.2	0.38	0.93		
100	4.6	0.79	1.93		
150	6.9	1.18	2.88		
200	9.0	1.53	3.73		
250	11.2	1.92	4.67		
300	13.7	2.35	5.73		
450	21.3	3.64	8.88		
600	29.2	4.99	12.17		

Note: The figures in the table above give the leakage as an average of the leakage at positive pressure and the leakage at negative pressure

Total opening perimeter = 5.85m

Overall area = $2.398m^2$

BS EN 12207:2000 - Joint class = 3

BS EN 12207:2000 - Area class = 3

BS EN 12207:2000 - Overall class = 3

Note - while testing to BS EN 1026, the chamber leakage exceeded 30% of the combined leakage of the chamber and test sample, therefore a non-standard test method applies.



Watertightness Test Results.

BS EN 1027:2016 Clause 7 watertightness before resistance to wind loads

TABLE 2 - Spraying method 1A

Pressure (Pa)	Point at which water leakage occurred
0	No leakage
50	No leakage
100	No leakage
150	No leakage
200	No leakage
250	No leakage
300	No leakage
450	Water leaked out and over the threshold at 0 seconds
600	-
750	-
900	-
1050	-

BS 6375-2:2009.

Clause 6.2 Operating Forces: BS EN 12046-2:2000 and BS EN 12217:2003

Assessment

The sample was tested three times – closing the leaf, closing the handle, locking the key, unlocking the key, opening the handle and opening the leaf – and the average force recorded

Closing leaf force – 44.96N (maximum 75N)	Pass
Handle closing – N/A (maximum 100N)	-
Key Torque to lock – <1.00Nm (maximum 5Nm)	Pass
Key Torque to unlock – <1.00Nm (maximum 5Nm)	Pass
Handle opening – N/A (maximum 100N)	-
Force to maintain opening – 49.33N (maximum 75N)	Pass





Basic Security (Annex A).

BS 6375-3:2009 + A1:2013

Assessment

The objective of this test is to establish if, from the outside, entry can be gained by defeating the glazing or locking system.

The force used did not result in permanent set or plastic deformation of any tool.

Damaged tools shall be replaced. The test did not exceed the maximum three-minute time period.

The screwdriver was used to no effect.

No entry gained within three minutes.

Pass



Photograph of Water Leakage Point.





PAS 24:2016 Audit.

1 off fully glazed horizontal sliding patio door assembly with a low threshold

(Sample ID No 10197679)

Date sample received: 1 August 2022

Test Results.

1.	Manipulation	The test sample met the requirements of the Specification in respect of B.4.3
2.	Infill Removal	The test sample met the requirements of the Specification in respect of B.4.4
3.	Mechanical Loading	The test sample met the requirements of the Specification in respect of B.4.5
4.	Security Hardware and Cylinder Test	The test sample met the requirements of the Specification in respect of Annex A

B.2 Sample Selection.

The sample submitted for tests was selected using the criteria in B.2 of the Specification. The sample was submitted for test mounted in a 75mm \times 100mm timber subframe in accordance with the manufacturer's installation requirements. The test sample was manufactured by the client.

The results within this test report are valid only for the conditions under which the testing was carried out, and only for the specified products.

B.3 Requirements for Test Apparatus.

The test apparatus for the manual and mechanical tests is shown in figures B.2 to B.5.

B.4 Test Methods.

The method of testing the sample followed the sequence detailed in B.4 of the Specification.





Description of Sample. (Security)

Sample Type - Fully glazed horizontal sliding patio door assembly with a low threshold

Material - PVC-U

Construction - Mitred, welded and grooved

Fittings - Active Leaf - an eight-point locking (eight hook bolts) espagnolette system, key

lockable 3* Yale cylinder, continuous Interlock and two rollers

Classification D

Glass - Double glazed 4-20-4mm toughened glass sealed units

Panel - Not applicable

Glass Retention System - Internal beads and gaskets

Sample dimensions - Overall length: 2397mm Height: 2090mm

Active leaf length: 1199mm Height: 2000mm Inactive leaf length: 1198mm Height: 2000mm





Test Results.

Performance Requirements

Assessment

B.4.3 Manipulation Test A

The sample was mounted, vertically and square, in the test rig as described in B.3.1.

The test was carried out in accordance with the given objective of this Annex using the procedure detailed in B.4.3.1 and the tools described in Group A and Group B where applicable.

The sample was closed and locked and the key removed. Although there is a 15 minute overall time limit no one technique was used for more than three minutes.

A craft knife was used to expose the locking and a screwdriver was used to attempt to manipulate the mechanism.

No entry gained by any technique within three minutes.

Pass

Date of test – 7 September 2022 Test engineer(s) – E Creary and K Huscroft Laboratory temperature – 21.3°C

B.4.4 Cutting and Infill Medium Removal Test

B.4.4.2 Infill Manual Test

The sample was mounted, vertically and square, in the test rig as described in B.3.1.

The test was carried out in accordance with the requirements of this Annex using the tools described in Group A and Group B where applicable.

A craft knife was used to cut holes in the profile and a 6mm chisel used to try to remove the internal glazing beads.

No entry gained within three minutes.

Pass

Date of test – 7 September 2022 Test engineer(s) – E Creary and K Huscroft Laboratory temperature – 21.3°C





Performance Requirements (Continued).

Assessment

B.4.4.3 Infill Mechanical Test

The sample was mounted, vertically and square, in the test rig as described in B.3.1.

The test was carried out with a perpendicular-to-plane load of 2.0kN applied to each corner of the glazing.

No evidence of bead failure. No entry gained.

Pass

Date of test – 7 September 2022 Test engineer(s) – E Creary and K Huscroft Laboratory temperature – 21.3°C

B.4.4.4 Manual Cutting Test

Not applicable



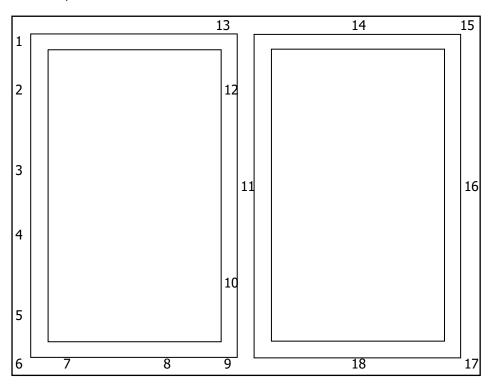
Performance Requirements (Continued).

B.4.5 Mechanical Loading Test

The sample was mounted, vertically and square, in the test rig.

The test was carried out in accordance with the procedures detailed in B.4.5, using loading cases B.1 to B.6 and Figures B.12 for loading sequence, and using the test apparatus detailed in Figures B.6 to B.6.

Diagram of load points



3440812-Test Report.



B.4.5.2 Loading Procedure

First Sequence

1. Non-Meeting Corner / Hook Bolt (upper left jamb)

Standard loading case used: 1 / 6

Load applied parallel to plane: 4.5kN applied for ten seconds

Load applied in plane: 1.5kN along the edge in the direction to disengage the bolt

Load applied perpendicular to plane: 4.5kN applied for ten seconds

Load applied in plane: 1.5kN at right angles to the edge and towards the opposite edge

Load applied perpendicular to plane: 4.5kN applied for ten seconds

2. Hook Bolt (upper left jamb)

Standard loading case used: 6

Load applied in plane: 1.5kN along the edge in the direction to disengage the bolt

Load applied perpendicular to plane: 4.5kN applied for ten seconds

Load applied in plane: 1.5kN at right angles to the edge and towards the opposite edge

Load applied perpendicular to plane: 4.5kN applied for ten seconds

Load applied parallel to plane: 4.5kN applied for ten seconds

3. Hook Bolt / Hook Bolt (upper left jamb)

Standard loading case used: 6

Load applied in plane: 1.5kN along the edge in the direction to disengage the bolts

Load applied perpendicular to plane: 4.5kN applied for ten seconds

Load applied in plane: 1.5kN at right angles to the edge and towards the opposite edge

Load applied perpendicular to plane: 4.5kN applied for ten seconds

Load applied parallel to plane: 4.5kN applied for ten seconds



B.4.5.2 Loading Procedure (continued)

First Sequence (continued)

4. Hook Bolt / Hook Bolt (lower left jamb)

Standard loading case used: 6

Load applied in plane: 1.5kN along the edge in the direction to disengage the bolts Load applied perpendicular to plane: 4.5kN applied for ten seconds

Load applied in plane: 1.5kN at right angles to the edge and towards the opposite edge Load applied perpendicular to plane: 4.5kN applied for ten seconds

Load applied parallel to plane: 4.5kN applied for ten seconds

5. Hook Bolt (lower left jamb)

Standard loading case used: 6

Load applied in plane: 1.5kN along the edge in the direction to disengage the bolt Load applied perpendicular to plane: 4.5kN applied for ten seconds

Load applied in plane: 1.5kN at right angles to the edge and towards the opposite edge Load applied perpendicular to plane: 4.5kN applied for ten seconds

Load applied parallel to plane: 4.5kN applied for ten seconds

6. Non-Meeting Corner / Hook Bolt (lower left jamb)

Standard loading case used: 1 / 6

Load applied parallel to plane: 4.5kN applied for ten seconds

Load applied in plane: 1.5kN along the edge in the direction to disengage the bolt Load applied perpendicular to plane: 4.5kN applied for ten seconds

Load applied in plane: 1.5kN at right angles to the edge and towards the opposite edge Load applied perpendicular to plane: 4.5kN applied for ten seconds

3440812-Test Report.



Test Results (Continued).

B.4.5.2 Loading Procedure (continued)

First Sequence (continued)

7. Roller (left active leaf)

Standard loading case used: 8

Load applied in plane: 4.5kN at right angles to the edge and towards the opposite edge

Load applied perpendicular to plane: 1.5kN applied for ten seconds

8. Roller (right active leaf)

Standard loading case used: 8

Load applied in plane: 4.5kN at right angles to the edge and towards the opposite edge

Load applied perpendicular to plane: 1.5kN applied for ten seconds

9. Meeting Edge Corner / Corner of Fixed Light (lower active leaf)

Standard loading case used: 2 / 10

Load applied perpendicular to plane: 4.5kN at right angles to the edge and towards the opposite edge

4.5kN at the mullion to oppose the above load

Load applied in plane: 1.5kN at right angles to the edge and towards the opposite edge

Load applied perpendicular to plane: 4.5kN applied for ten seconds

10. Continuous Interlock (lower active leaf)

Standard loading case used: 4

Load applied perpendicular to plane: 4.5kN at right angles to the edge and towards the opposite edge

4.5kN at the mullion to oppose the above load



B.4.5.2 Loading Procedure (continued)

First Sequence (continued)

11. Centre of fixed leaf

Standard loading case used: 9

Load applied in plane: 1.5kN at right angles to the edge and towards the opposite edge

Load applied perpendicular to plane: 4.5kN applied for ten seconds

12. Continuous Interlock (upper active leaf)

Standard loading case used: 4

Load applied perpendicular to plane: 4.5kN at right angles to the edge and towards the opposite edge

4.5kN at the mullion to oppose the above load

13. Meeting Edge Corner / Corner of Fixed Light (upper active leaf)

Standard loading case used: 2 / 10

Load applied perpendicular to plane: 4.5kN at right angles to the edge and towards the opposite edge

4.5kN at the mullion to oppose the above load

Load applied in plane: 1.5kN at right angles to the edge and towards the opposite edge

Load applied perpendicular to plane: 4.5kN applied for ten seconds



B.4.5.2 Loading Procedure (continued)

First Sequence (continued)

14. Centre Edge of Fixed Light (head of fixed light)

Standard loading case used: 10

Load applied in plane: 1.5kN at right angles to the edge and towards the opposite edge Load applied perpendicular to plane: 4.5kN applied for ten seconds

15. Corner of Fixed Light left (head of fixed light)

Standard loading case used: 9

Load applied in plane: 1.5kN at right angles to the edge and towards the opposite edge Load applied perpendicular to plane: 4.5kN applied for ten seconds

16. Centre Edge of Fixed Light (centre left jamb of fixed light)

Standard loading case used: 10

Load applied in plane: 1.5kN at right angles to the edge and towards the opposite edge Load applied perpendicular to plane: 4.5kN applied for ten seconds

17. Corner of Fixed Light (left threshold corner of fixed light)

Standard loading case used: 9

Load applied in plane: 1.5kN at right angles to the edge and towards the opposite edge Load applied perpendicular to plane: 4.5kN applied for ten seconds





B.4.5.2 Loading Procedure (continued)

Assessment

18. Centre Edge of Fixed Light (centre threshold of fixed light)

Standard loading case used: 10

Load applied in plane: 1.5kN at right angles to the edge and towards the opposite edge Load applied perpendicular to plane: 4.5kN applied for ten seconds

No entry gained. Pass

No entry gained Pass

Date of test – 7 September 2022 Test engineer(s) – E Creary and K Huscroft Laboratory temperature – 21.3°C

B.4.3 Manipulation Test B

No fixings were exposed during mechanical loading.

Pass

Date of test – 7 September 2022 Test engineer(s) – E Creary and K Huscroft Laboratory temperature – 21.3°C





Annex A Security Hardware and Cylinder Test

Annex A.3.2 (Part 1)

The sample was mounted, vertically and square, in the test rig as described in Clause 3.1.

The test was carried out in accordance with the given objectives of this Annex using the procedure detailed in Annex A.3.1 and the tools described in A.2.

Mole grips were used to remove the handle and snap the cylinder.

No entry gained within three minutes.

Pass

Date of test – 7 September 2022 Test engineer(s) – E Creary and K Huscroft Laboratory temperature – 21.3°C

Annex A.3.2 (Part 2)

Not assessed due to damage to cylinder and unable to insert tractions screws.



Photograph of Sample.





Test Sample.

Sample Id	ER Number	Description
1	10197679	PVC-U Patio Slider Door

Description of Test Sample.

Sample Description

1 off fully glazed horizontal sliding patio door assembly with a low threshold

Test Requirements.

BS 7412 / PAS 24 patio sliding door audit test

Glossary of Terms.

PASS: Complies. Tested by BSI engineers at BSI laboratories.

PASS1: Complies. Witnessed by BSI engineers in manufacturers laboratory.

PASS2: Complies. Tests carried out by third party lab; results accepted by BSI.

PASS*: Report resulted in uncertainty and states that Compliance is more probable than non-compliance.

FAIL: Non compliance – Product does not meet the requirements of this clause.

FAIL*: Report resulted in uncertainty and states that Non-compliance is more probable than compliance.

N/A: Not applicable to design under consideration.

N/T: Not tested due to similarity to previously tested item; reference earlier test report.





Conditions of Issue.

This Test Report is issued subject to the conditions stated in current issue of 'BSI Terms of Service'. The results contained herein apply only to the particular sample(s) tested and to the specific tests carried out, as detailed in this Test Report. The issuing of this Test Report does not indicate any measure of Approval, Certification, Supervision, Control or Surveillance by BSI of any product. No extract, abridgement or abstraction from a Test Report may be published or used to advertise a product without the written consent of BSI, who reserve the absolute right to agree or reject all or any of the details of any items or publicity for which consent may be sought.

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BSI Kitemark House Maylands Avenue Hemel Hempstead Hertfordshire HP2 4SQ



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Unless otherwise stated, any results not obtained from testing in a BSI laboratory are outside the scope of our UKAS accreditation.

Where a statement of conformity is reported the decision rule is simple acceptance unless stated otherwise.

*** End of Report ***